

ΕN



## MotorAnalyzer2 R2

Universal tester for electric motors and windings



# The MotorAnalyzer2 R2 – incredible versatility

The universal MotorAnalyzer2 R2 serves for testing electric motors and windings. It combines 20 different test methods in a user-friendly and mobile tester. Compared to its predecessor, the tester offers twice as many test methods and many extended functions. The combination of test methods, the compact design and the battery operation make the MotorAnalyzer2 R2 an ideal tool for on-site use even if the DUT is difficult to access.

By means of a user-friendly auto-test with surge, resistance, insulation-resistance and inductivity test, the MotorAnalyzer2 R2 analyzes the motor fully automatically. Via its internal relay matrix, the MotorAnalyzer2 R2 automatically connects the individual test methods to the four test points one after the other.

In addition to motor testing, the MotorAnalyzer2 R2 helps to adjust the brushes to neutral on DC Motors with adjustable brush holders. It can also be used to check for broken rotor bars at squirrel-cage rotors, to locate turn-to-turn faults in the slots of the stator and much more.

## **KEY FACTS**

- 20 test methods in one testing device
- Surge voltage up to 3000 V
- Insulation resistance and high voltage DC up to 6000 V
- Large, well readable color display
- Innovative and comfortable input via rotary switch
- Structured menu and practical function keys
- Fully-automatic fault analysis
- · Automatic test-method switch-over at the 4 motor-connection leads
- Manual and automatic tests
- Rotary switch for a fast selection of test methods
- Integrated result storage
- · Real-time clock for storing with time and date
- Entering motor and order data
- Storing test results
- Lifetime free updates for your MotorAnalyzer2 R2
- · Increased productivity by working with AC power or battery power
- High-capacity lithium-ion battery
- Power supply, world-wide 90-250 V/47-63 Hz
- Integrated voltage-measurement function before starting the test for the protection of the testing device
- Light weight
- Quick reference guide in the cover of the device
- Robust, high-impact carrying case with all test leads "on board"



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# Outstanding technology in a robust design

The MotorAnalyzer2 R2 combines 20 methods for testing motors in one device. This great variety of test methods is unique. The combination of the test methods with the compact and robust case makes the MotorAnalyzer2 *R2* your perfect companion for every application – on the shop floor or in the field. All necessary test leads are kept inside the case of the MotorAnalyzer2 *R2*. Together with the battery operation, the tester is thus ready to operate any time at any place.

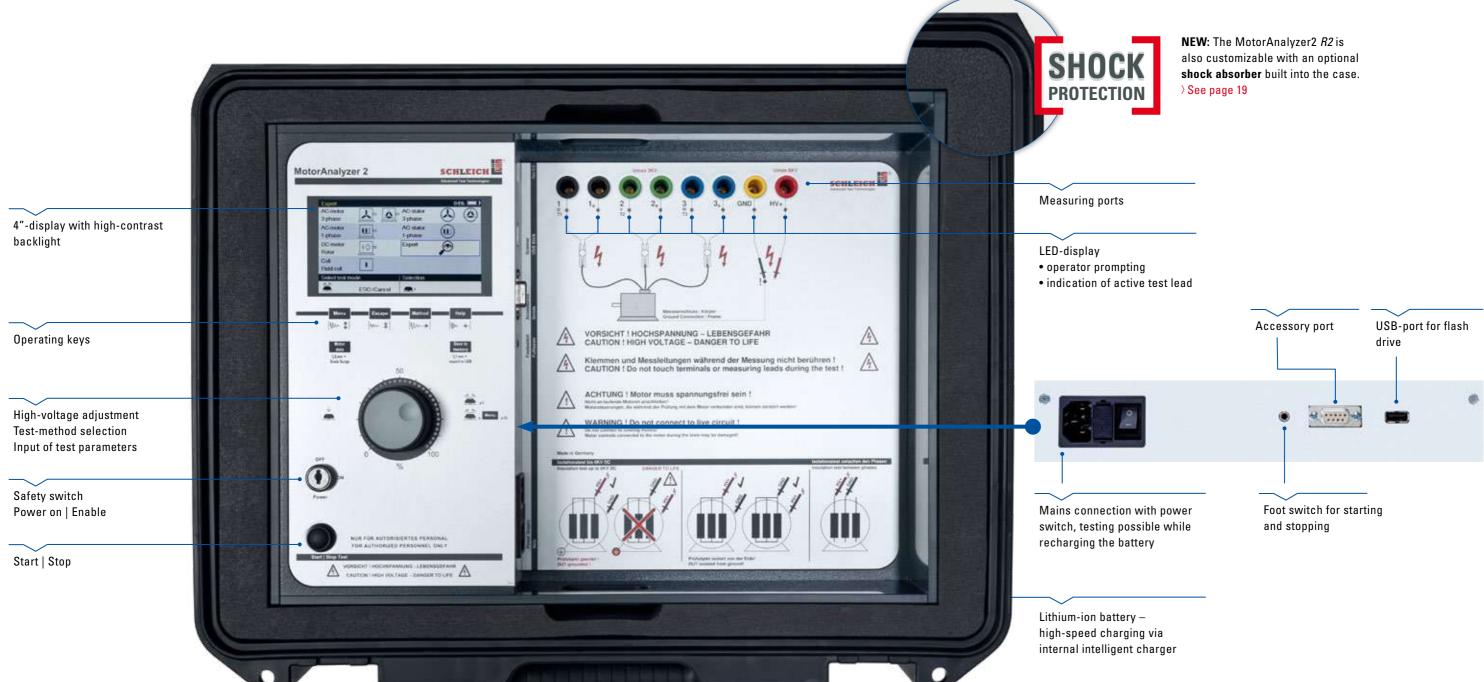
The MotorAnalyzer2 R2 has a unique test-method switch-over, which allows for connecting all available test methods automatically to

the winding leads. A manual reconnection of the test leads between individual tests is not necessary!

According to our philosophy - Made in Germany - we design and manufacture hardware and software in our factory in the Sauerland region in the heart of Germany. With numerous innovations, we keep setting technological benchmarks in the area of winding analysis.











#### Test mode: Basic or Expert

Basic			92%
AC-motor 3-phase	<u> </u>	AC-stator 3-phase	
AC-motor 1-phase	W	AC-stator 1-phase	•
DC-motor Rotor		Expert	ø
Coil Field coil	•		
Select test m	ode	Selection	
-	ESC=Cancel		

The DUT type is selected with the rotary knob.

In Basic mode, you can select the 6 indicated DUT variants. Further options to adjust the test are reduced to a minimum. Especially for inexperienced users – this optimizes reliable testing. To avoid that the test voltage is accidentally set too high, the nominal voltage of the DUT has to be entered, as well. Based on the nominal voltage, the MotorAnalyzer automatically adjusts the ideal test voltage.

In Expert mode, all possible inputs are enabled. This gives the specialist maximum possibilities to configure the test.

#### Selection menu

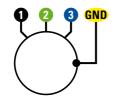
22.05.2017 AC-motor/3-phas	e   400 V 92% 🗖	
Select test mode	Surge voltage test	
Enter nominal motor voltage	Inductance	
Autotest	Impedance	
Resistance	Capacity	
High potential	Rotation direction	
Insulation IR-manually	Turn-to-turn fault	
Insulation step voltage	Neutral zone adjustment	
Insulation ramp	Ground Bond Test	
Insulation IR PI/DAR	Enter motor data	
Insulation IR	Setup	
Select test method	Selection	
2		

In the main menu, the test method is selected via the rotary knob.

Here, you can also select the additional input of motor data. Motor data are additional information, for example, serial number, customer number, etc. This information is stored together with the test results and will later be printed via the PC-software PrintCom G2 in the test protocol.

## 1 Automatic test up to 3 kV | auto-test

Basic	AC-motor   3	-phase   400	V	90%
Test	1-2	1-3	2-3	Test at
Resistance deviation	0.192 Ω 0.1 %	0.192 Ω	0.192 Ω	20.0°C man 20.0°C Cu max. 10.0%
Inductance deviation	2.006 mH 0.8 %	2.012 mH	1.990 mH	50Hz max. 10.0%
Impedance deviation	0.661 Ω 0.6 %	0.663 Ω	0.657 Ω	50Hz max.10.0%
	1-2-3 <> hou	using		
Capacity	16.6 nF			4000Hz
Insulation	507 V >1.			500V min.2MΩ
	1-2	2-3	3-1	
Surge Peak	2.5 %	1.8 %	2.0 %	1800V max.15.0%

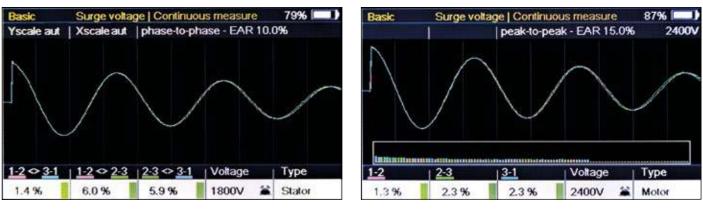


Automatic test between the connections:

- Resistance  $1 \leftrightarrow 2 | 1 \leftrightarrow 3 | 2 \leftrightarrow 3$
- Inductance  $1 \leftrightarrow 2 | 1 \leftrightarrow 3 | 2 \leftrightarrow 3$
- Impedance  $1 \leftrightarrow 2 \mid 1 \leftrightarrow 3 \mid 2 \leftrightarrow 3$
- Capacity 1+2+3 ↔ GND
- Insulation 1+2+3 ↔ GND
- Surge voltage  $1 \leftrightarrow 2+GND | 1 \leftrightarrow 3+GND | 2 \leftrightarrow 3+GND$

For the automatic test of a three-phase motor, the three winding leads and the motor frame have to be connected to the tester. By means of resistance, inductance, impedance, capacity, insulation-resistance, surge, and high- voltage test, the MotorAnalyzer analyzes the test object fully automatically. The windings should be ohmic and inductively symmetrical. If the deviations are too large, there is a defect. In addition, the dielectric strength within the windings and to the core is checked.

#### **2** Surge test up to 3 kV

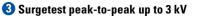




Automatic test between the connections:  $1 \leftrightarrow 2+GND \mid 1 \leftrightarrow 3+GND \mid 2 \leftrightarrow 3+GND$ 

ses

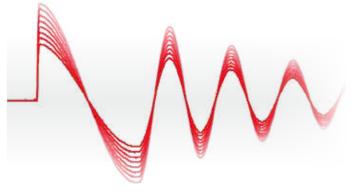
For testing the windings, the MotorAnalyzer generates surge pulses up to 3 kV. The automatic surge-voltage comparison is effected between the 3 test steps or alternatively to a reference DUT. The patented comparison provides precise information about the symmetry of the windings. Greater asymmetries are automatically identified as an error.





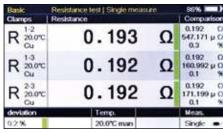
Automatic test between the connections:  $1 \leftrightarrow 2+GND \mid 1 \leftrightarrow 3+GND \mid 2 \leftrightarrow 3+GND$ 

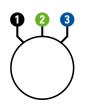
For the peak-to-peak method, the test voltage is increased step by step. If there is a larger deviation from one step to the next, the test is interrupted. The deviation from step to step is indicated in percent. The bar chart shows the deviations from step to step for the individual test voltages.



Graphical display of the step-by-step increase of the test voltage

## 4 Resistance test





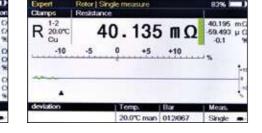
Automatic test between the connections:  $1 \leftrightarrow 2 | 1 \leftrightarrow 3 | 2 \leftrightarrow 3$ 

The resistance test is done with highprecision four-wire method. The symmetry evaluation of the winding resistances or the comparison to a preset value is performed automatically.

Temperature sensors for winding protection installed in the DUT can also be tested individually.

If required, the temperature compensation converts the resistance to 20 or 25 °C (68 or 77 °F). This requires an additional ambient-temperature sensor.

#### Besistance at DC armature



Manual test with two test probes:

DC armatures are tested according to

the bar-to-bar method. This is done by

measuring the resistance between all

collectors with up to 400 bars. The first resistance measurement is taken as

reference. All further measurements will

be compared to this reference value. The

bar chart shows the deviation between

neighboring bars. It is possible to measure

bar ↔ bar

the bars.



6 Insulation-resistance test



Automatic test between the connections: 1+2+3 ↔ GND with max. 3 kV



Manual test with two test probes: between any desired test points with max. 6 kV

Quality control, maintenance checks and preventive maintenance at stators, motors, generators, transformers, cables, etc.

The automatic test via the 4 test leads is performed with max. 3000 V; the manual test with two test probes and max. 6000 V.

The voltage can either be adjusted manually via the rotary knob or adjusts to a value entered in the menu. If required, the temperature compensation converts the insulation resistance to 40 °C (104 °F). This requires an additional ambient-temperature sensor.

## 1 + B Diagnostic function:

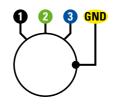
GND



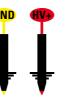
Diagnostic function: Insulation with step voltage







Automatic test between the connections: 1+2+3 ↔ GND with max. 3 kV





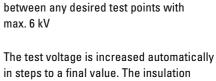
Manual test with two test probes: between any desired test points with max. 6 kV

The test serves to diagnose the insulation at stators, motors, generators, transformers, cables, etc.

The automatic test via the 4 test leads is performed with max. 3000 V; the manual test with two test probes and max. 6000 V.

The voltage is adjusted manually via the rotary knob. Alternatively it can be automatically adjusted to a programmable value. If required, the temperature compensation converts the insulation resistance to 40 °C (104 °F). This requires an additional ambient-temperature sensor.

The PI, the insulation-resistance and the step-voltage test can be combined.

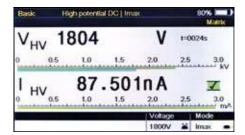


resistance must be the same for all voltage steps. The insulation resistance must not be reduced with increasing voltage. Should this be the case, the reason could be that the test object is wet.





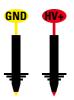
## 1 High-voltage test DC





Automatic test between the connections:

Automatic test between the connections: 1+2+3 ↔ GND with max. 3 kV



max. 6 kV

Manual test with two test probes:

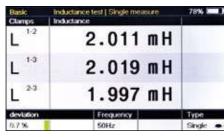
The voltage can either be adjusted manually via the rotary knob or adjusts to a value entered in the menu. During the test, the insulation must not break down.

Manual test with two test probes:

between any desired test points with



## 1 Inductance test

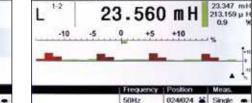




Automatic test between the connections:  $1 \leftrightarrow 2 | 1 \leftrightarrow 3 | 2 \leftrightarrow 3$ 

The inductance test is performed with high-precision 4-wire method. For the test frequency, you can chose between 50 or 60 Hz. Compared to other inductancemeasurement methods, the test current is a lot higher. The advantage is that the higher field strength excites the core stronger. This leads to a more accurate test result.

The symmetry evaluation of the inductances or the comparison to a preset value is performed automatically.



D Squirrel-cage-motor test | RIC-test

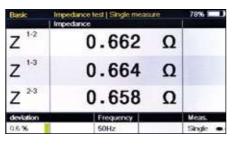


Test between the connections: 1 ↔ 2

If a squirrel-cage motor has a broken-rotor bar, this affects the inductance of the phase under which the broken- rotor bar is located. For testing, therefore, the inductance is measured with the motor phase. The rotor is turned by a complete revolution in several test steps with identical angle distances. A 2-pole motor with broken-rotor bar shows two inductance deviations within the complete revolution. A 4-pole motor shows four deviations.

If you have a double-bar rotor, where only one of the two double bars is broken, it is possible that the RIC-test doesn't identify the fault.

**(B)** Impedance test





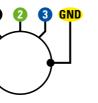
Automatic test between the connections:

 $1 \leftrightarrow 2 | 1 \leftrightarrow 3 | 2 \leftrightarrow 3$ 

The impedance test is performed with high-precision 4-wire method. For the test frequency, you can chose between 50 or 60 Hz. Compared to other impedancemeasurement methods, the test current is a lot higher. The advantage is that the higher field strength excites the core stronger. This leads to a more accurate test result. The symmetry evaluation of the impedance or the comparison to a preset value is performed automatically.

## (1) Capacity test







Test between the connections: 1, 2, 3 ↔ GND

The capacity test is performed between the winding and the motor frame. The capacity is compared to a preset value.

## 37.0 Un 1 Serestivity 2 🖀



Test with special test leads

Feature to support the adjustment of the neutral zone at DC motors. Via a bar chart with center, the user can directly see, whether the brush holder is in the neutral zone or whether it needs to be adjusted. Graphically displaying the incorrect position of the brush holder facilitates the adjustment of the neutral zone considerably. The user can see right away, in which direction the brushes have to be turned in order to get into the neutral zone.



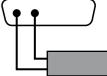


#### Neutral-zone adjustment



## **(b** Localization of turn-to-turn faults at stators or rotors





Test with special stator- or rotor-test probes

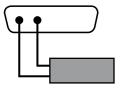
By means of an induction-test probe, the user can locate the slots with turn-to-turn faults. The user holds the test probe directly over a slot and stores the test value. Now, the checks the remaining slots. Compared to the first measurement, the test values must be the same or similar.





### U Localization of broken-rotor bars at squirrel-cage motors



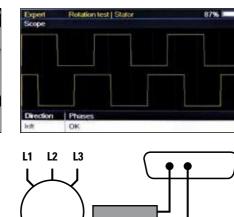


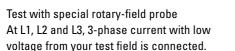
Test with special rotor-test probes

By means of an induction-test probe, the user can locate the slots with broken-rotor bars. The user holds the test probe directly over a slot and stores the test value. Now, the checks the remaining slots. Compared to the first measurement, the test values must be the same or similar.

This test is only possible, if the bars are not completely integrated in the lamination stack of the rotor. If you have a double-bar rotor, where only one of the two double bars is broken, this method cannot locate the fault.

## f B Rotary-field test at stators





For testing, the single-phase or three-phase

stator is supplied with external three-phase

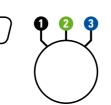
current. A rotary-field probe, placed in the

stator, detects the rotary direction of the

magnetic field.

Expert Rotation test | Motor 88% = )
Scope
Direction Phases

(B) Rotary-field test at motors



Test between the connections: 1, 2 and 3

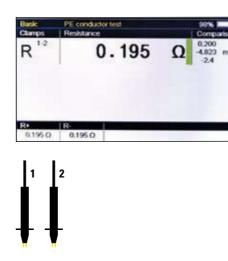
winding also turns to the right.

The motor shaft of a single-phase or three-

phase motor is manually turned to the right.

It is checked, whether the rotary field of the

## PE/GB-resistance test



Manual test with two test probes

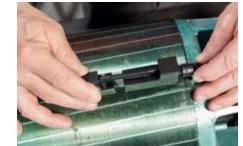
The PE/GB-test is performed with highprecision four-wire method. Measurement with DC.

The two test probes are held to the beginning (e.g. a power plug) and to the end (e.g. the enclosure of the DUT) of the PE/GBlead. The measurement is performed, then the test probes are exchanged, so that the polarity changes. This is followed by a new measurement. The higher one of the two resistances is the PE/GB-resistance.









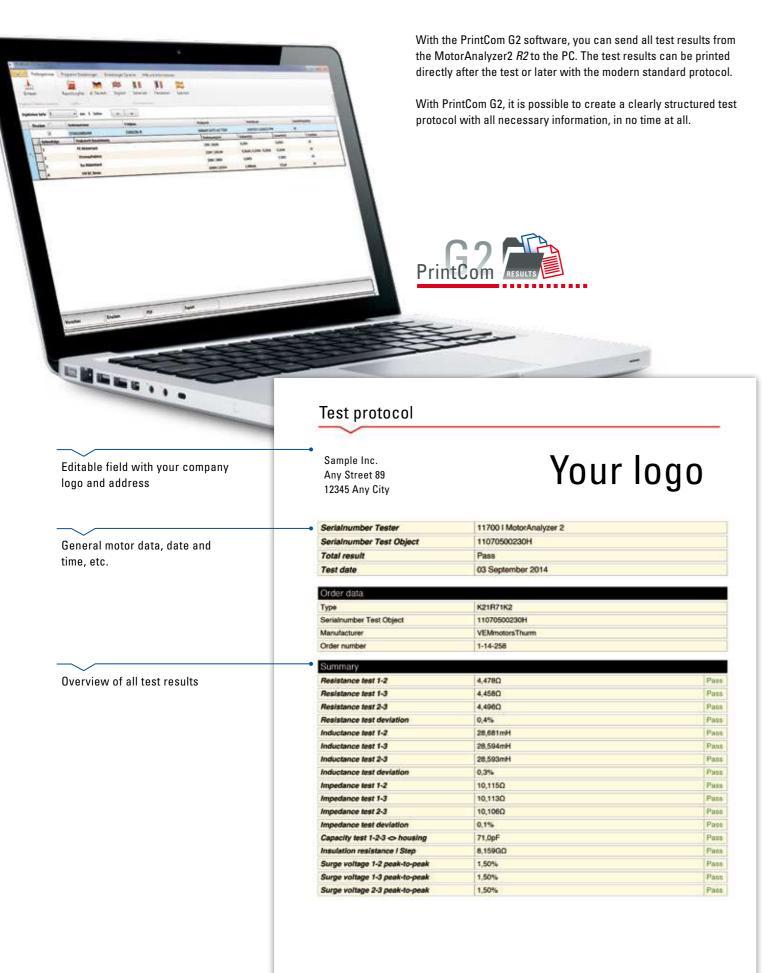




Further information: www.schleich.com/en/motoranalyzer2



## Test protocol with PrintCom G2



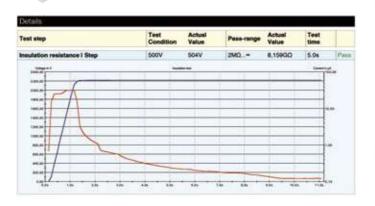
#### Details: resistance

Details						
Test step	Test Condition	Actual Value	Pass-cange	Actual Value	Test time	
Resistance test 1-3	20,0°C	27,9°C		4,4580		Pass
Resistance test 2-3	20,0%	27,90	1	4,4960		Pass
Resistance test deviation	20.0℃	27,9°C	0.5.0%	0.4%	1	Paul

Phase resistances compensated to 20 or 25 °C (68 or 77 °F)

- Winding temperature
- Deviation
- Set values (if available)

#### Details: insulation resistance



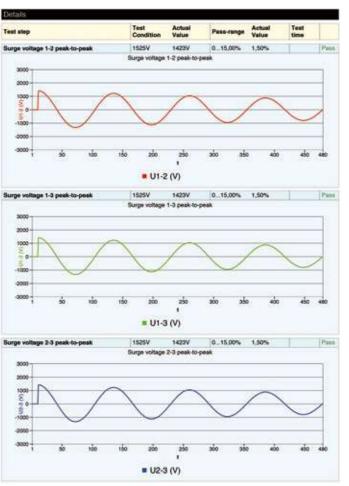
- Signal characteristics:
- Voltage-current | resistance-current | resistance-voltage
- Insulation resistance at measured temperature
- Insulation resistance compensated to 40 °C (104 °F)
- Set values (if available)

# Order processing Motor 1 Enter order data Test Store test results Motor 2 Enter order data Test Store test results Motor 2 Enter order data Test Store test results Motor X Enter order data Test Store test results

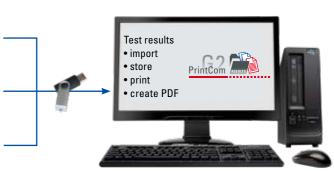
## **KEY FACTS**

- Editable protocol with your company data and your logo
- Representative test protocol with test values and graphics
- Printing on all Windows-compatible printers
- Creating PDF-files
- Test protocols in various languages

## Details: surge voltage



Signal characteristics of all three phases in one diagram
Display of the symmetry of all 3 phases one below the other
Deviation to the reference coil in percent
Set values (if available)



## Technical data Test methods

## Surge voltage



Test voltage	max. 3 kV
Surge capacity	100 nF
Pulse rise time	100 to 200 ns according to IEEE Std 522-2004
Energy	0.45 J
Surge current	200 A
Evaluations	EAR
	Diff. EAR
	Peak-to-peak
	Correlation (SCHLEICH Patent)
Deviation display	in %
Comparison method	between the phases
	to a reference stator
Automatic switch-over of the test connections	yes

## Resistance



Measuring range	100 μΩ to 500 kΩ
Resolution	0.5 μΩ
Accuracy	1 m $\Omega$ to 9.99 m $\Omega$ ± 0.3 % from 10 m $\Omega$ ±1 digit
	10 m $\Omega$ to 99.9 m $\Omega$ $\pm$ 0.3 % from 100 m $\Omega$ $\pm 1$ digit
	100 m $\Omega$ to 999,9 m $\Omega$ $\pm$ 0.3 % from 1 $\Omega$ ±1 digit
	1 $\Omega$ to 9.9 $\Omega$ $\pm$ 0.3 % from 10 $\Omega$ $\pm 1$ digit
	10 $\Omega$ to 99.9 $\Omega$ ± 0.3 % from 100 $\Omega$ ±1 digit
	100 $\Omega$ to 999.9 $\Omega$ $\pm$ 0.3 % from 1 k $\Omega$ ±1 digit
	1 k $\Omega$ to 9.9 k $\Omega$ ± 0.3 % from 10 k $\Omega$ ±1 digit
	10 k $\Omega$ to 499.9 k $\Omega$ $\pm$ 0.5 % from 500 k $\Omega$ $\pm 1$ digit
Display of deviations/asymmetries	in %
Comparison method	between the phases
	to preset set values
Test current	max. 1 A
Test time manual	without test time
automatic process	presettable
4-wire method	yes
Automatic switch-over of the test connections	yes
Temperature compensation to 20 °C / 68 °F (25 °C / 77 °F) with ambient-temperature sensor	yes*

## Insulation resistance | PI & DAR



Test voltage					
Test-voltage selection manual					
Test-voltage selection	Test-voltage selection				
Rise time voltage ramp					
Insulation resistance					
Accuracy					
Test voltage 250 V	< 200 kΩ				
	100 k $\Omega$ to 10 G $\Omega$				
	10 G $\Omega$ to 200 G $\Omega$				
	> 200 GΩ				
Test voltage 500 V	< 300 kΩ				
	100 k $\Omega$ to 100 G $\Omega$				
	100 G $\Omega$ to 400 G $\Omega$				
	> 400 GΩ				
Test voltage 1000 V	< 500 kΩ				
	100 k $\Omega$ to 200 G $\Omega$				
	200 G $\Omega$ to 500 G $\Omega$				
	500 G $\Omega$ to 1 T $\Omega$				
	> 1 TΩ				
Test voltage 3000 V	<1 MΩ				
	1 M $\Omega$ to 400 G $\Omega$				
	400 G $\Omega$ to 1 T $\Omega$				
	> 1 TΩ				
Suppression of induce	d AC current				
Polarization index (PI)					
Dielectric absorption r	atio (DAR)				
Current					
Automatic switch-over	of the test connections				
Measurement between	n 2 test probes				
With graphic progress	display				
Test time	manual				
	automatic process				
Temperature compens	ation to 40 °C (104 °F) with ambient-temperature sensor				

\* The ambient-temperature sensor needs to be ordered separately (part number 403109)

\* The ambient-temperature sensor needs to be ordered separately (part number 403109)

max. 6 kV
rotary knob
from 250 V in steps of 50 V
1, 2.5, 5, 10, 25, 50, 100, 250, 500, 1000, 2000 V/s
100, 250, 500, 1000, 2000, 3000 V/min
max. 1 TΩ
without specification
±5 %
±20 %
without specification
without specification
±5 %
±20 %
without specification
without specification
±5 %
±20 %
without specification
outside measuring range
without specification
±5 %
±20 %
outside measuring range
yes
yes
yes
max. 3 mA
yes – up to 3 KV
yes – up to 6 KV
yes
without test time
presettable
yes*

## **Technical data** Test methods

## High voltage DC



Test voltage		max. 6 kV
Current		max. 3 mA
Automatic switch-over of the test connections		yes – up to 3 kV
Measurement between 2 test probes		yes – up to 6 kV
Test time	manual	without test time
	automatic process	presettable

#### Inductance | Impedance | RIC-test



Measuring range indu	ctance (L)	10 μH to 1500 H
Measuring range impedance (Z)		0.001 $\Omega$ to 500 K $\Omega$
Accuracy		≤ 2 %
Measuring frequency		50, 60 Hz
Test current		max. 0.5 A
Test time	manual	without test time
	automatic process	presettable
4-wire method		yes
Automatic switch-over of the test connections		yes

40 11 4500

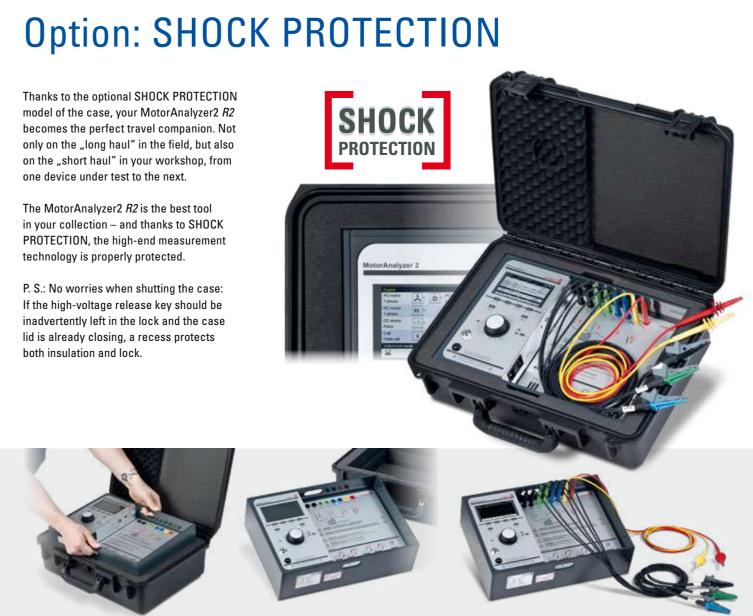
## Capacity



Measuring range c	apacity (C)	1 nF to 50 µF
Accuracy		≤ 2.5 %, 1 nF to 5 μF
		$\leq$ 5 %, 5 uF to 50 $\mu F$
Measuring frequen	су	4 kHz
Test time	manual	without test time
	automatic process	presettable
4-wire method		yes
Automatic switch-over of the test connections		yes







The test equipment is permanently installed in an additional inner housing. This can be lifted out. This means that the MotorAnalyzer2 R2 can also be used as a table-top unit without a case, for example in the workshop.

## **Technical data Testing device**

## Delivery extent

- Set of Kelvin clamps consisting of 3 test leads
- Test probe HV
- Test probe GND
- Power cable
- Safety key
- Calibration certificate
- Operating manual

## Technical data testing device

Line voltage Battery Battery charging time Battery operating time Interface Storage capacity Dimensions without | with S Weight without | with SHOCH MotorAnalyzer2 R2 in standa

Option: Case with SHOCK PR

	worldwide 90-250 V/47-63 Hz
	lithium-ion battery 12 V, 2.6 Ah, airworthy (UN38.3)
	2.5 h, fully charged
	3 to 8 h, depending on the tests
	USB
	1000 motors
HOCK PROTECTION	420 x 328 x 160 mm   488 x 386 x 185 mm (W x D x H)
K PROTECTION	7,5 kg   9,5 kg
ard case	Part #: 403168
ROTECTION	Part #: 4031105 (Order in addition to the standard case!)

# Accessories

## Robust Kelvin clamps

Robust 4-wire Kelvin clamps for high-precision resistance tests





Set consisting of 3 Kelvin

clamps for high-precision

resistance measurement incl.

connection cables – the set is part of the delivery extent.

Туре	small	medium	large
Opening width	10 mm	20 mm	33 mm
Pressure force	20 N	30 N	100 N
4-wire method	yes	yes	yes
Measuring lead pluggable	yes	yes	yes
Dimensions (L x H x W)	90 x 35 x 13 mm	165 x 65 x 20 mm	255 x 95 x 25 mm
Part #	4023184	4023122	4023109

> Note: additional connection cables per Kelvin clamp are required.

Robust Kelvin clamp for the pins of terminal boards



Special Kelvin clamp for contacting terminal boards

Ambient-temperature

insulation-resistance test

compensation for resistance- and

Pin diameter	4-10 mm	8-14 mm
4-wire method	yes	yes
Part #	40001182	40001183

> Note: additional connection cables per Kelvin clamp are required.

Connection	cables		
			Connection cable per robust Kelvin clamp
Cable length		2 m	
Part # (1 piece)		403184	
	Kelvin clan	nps (4023	les can be plugged into the 184, 4023122 and 4023109)! uire 3 connection cables.

Ambient-temperature sensor



1000 C	
	-

С

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Set of Kelvin clamps

Cable length	1.1 m
)pening width	approx. 20 mm
-wire method	yes
Part #	403180



For high-precision resistance measurement, for example at DC-motor bars

Cable length	3 m
Part # (1 piece)	403172

> Note: for testing, you require 2 four-wire test probes.

#### Start/Stop button for 4-wire test probes



> Note: suitable for test probes 4000395 and 403172.

## Induction probes for fault location



19 mm

130 x 30 x 25.5 mm

Probe for testing stator and armature windings according to the induction method. The probes serve to locate turn-to-turn faults.

2 9 mm flexible 3 9 mm

3 m

403106

2 9 mm flexible	3 9 mm	-
		P
115 x 40 x 20 mm	120 x 20 x 25.5 mm	
2	2	



3 m

403107



Slot distance

Dimensions (L x H x W)

Cable length

Part #

To adjust the neutral zone at DC-motors, the field and the armature (the carbon brushes) are connected to the MotorAnalyzer. The "neutral zone" is adjusted by turning the brushes.

3 m

403123

Туре	standard
Cable length	1.5 m
Part #	403102





SCHLEICH.Care   Europe	Part # 403174
SCHLEICH.Care   Worldwide	Part # 403175

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#### Electrical safety- and function testers





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